

Date: Tuesday, 19/08/2008 4:05:19 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	: 41466			Part Number	: D35661		
Estimate Number	: 12791			Drawing Number	: D3566 REV C		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008	S.O. No.	:	Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 29/08/2008		
Previous Run	: 40431			Qty:	40	Um:	Each
Written By	:						
Checked & Approved By	: <u>Julie 08-8-19</u>						
Comment	: Est Rev:A New Issue 07-03-08 ec						
	: Est Rev:B Added Drain Holes 07-07-09 JLM						
	: Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063 
<b>Comment:</b> Qty.: 0.9566 sf(s)/Unit Total: 38.2620 sf(s) <b>NEOPRENE SHEET 0.063</b> <b>108817 18-8-25</b>		
2.0	WATER JET	FLOW WATER JET 
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: <u>E</u> <b>18-8-25</b>		
<b>Comment:</b> 2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  <b>18-8-25</b>
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK  <b>18-8-25</b>
<b>Comment:</b> SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1  <b>18-8-25</b>
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>F012</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / I Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:05:19 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 41466

Part Number: D35661

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/08/26 Jy

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/08/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / IProd Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

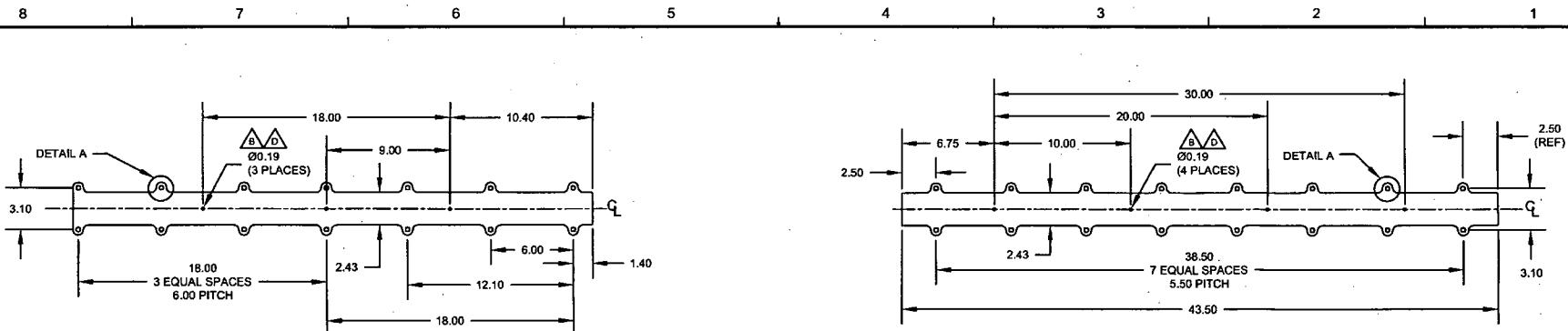
DART AEROSPACE LTD	Work Order:	41460
Description: Gasket	Part Number:	D3566-1
Inspection Dwg: D3566	Rev: C	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

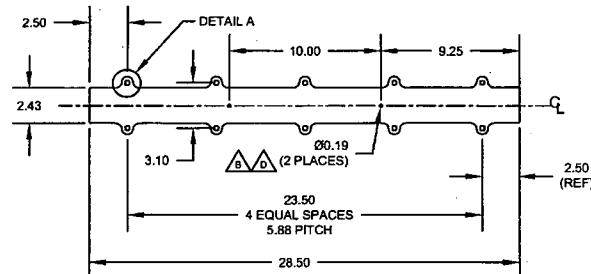
## X First Article      Prototype

Measured by: <u>BB</u>	Audited by: <u>S</u>	Prototype Approval: <u>N/A</u>
Date: <u>8-8-25</u>	Date: <u>08/08/25</u>	Date: <u>N/A</u>

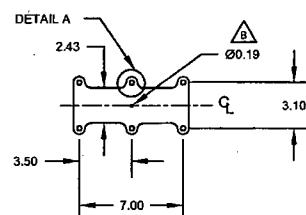
Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DDC	11/26/2023



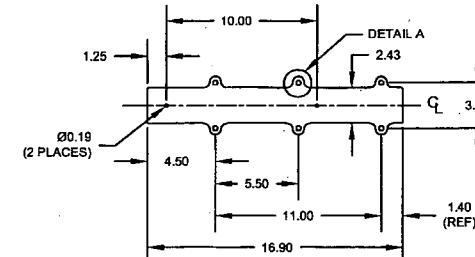
**D3566-1 GASKET**



**D3566-7 GASKET**



**D3566-13 GASKET**



**D3566-15 GASKET**

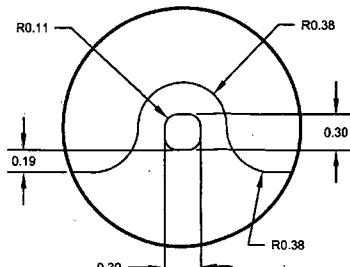
**RELEASED**

07.09.04

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 11

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S-063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE IN ZONE A3
- 8) PARTS ARE SYMMETRIC ABOUT  $\frac{1}{2}$



**DETAIL A**  
SCALE 1:1

**WEIGHTS:**  
 D3566-1 0.29 lbs  
 D3566-5 0.36 lbs  
 D3566-7 0.24 lbs  
 D3566-13 0.07 lbs  
 D3566-15 0.15 lbs

<b>C</b>	UPDATE DRAWING TEMPLATE: CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	<b>CB</b>	07.08.21
<b>B</b>	ADD DRAIN HOLES	<b>PH</b>	07.04.17
<b>A</b>	NEW ISSUE	<b>PH</b>	06.12.18
<b>REV.</b>	<b>DESCRIPTION</b>		
<b>DESIGN</b>	<b>PH</b>	<b>DART AEROSPACE LTD</b>	
<b>DRAWN</b>	<b>CB</b>	<b>HAWKESBURY, ONTARIO, CANADA</b>	
<b>CHECKED</b>	<b>PH</b>	<b>DRAWING NO.</b>	<b>REV. C</b>
<b>MFG. APPR.</b>	<b>PH</b>	D3566	SHEET 1 OF 1
<b>APPROVED</b>	<b>PH</b>	<b>TITLE</b>	<b>SCALE</b>
<b>DE APPR.</b>	<b>PH</b>	GASKET	1:8
<b>DATE</b>	<b>07.08.21</b>	<b>COPYRIGHT © 2006 BY DART AEROSPACE LTD</b>	
		<b>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</b>	